

5TH CATEGORY - HISTORIC RACING

GROUP N

APPROVED VEHICLE SPECIFICATION

This form details the approved specifications of individual vehicle models in the 5th Category Historic car group. To be issued with an Historic Log Book, cars need to comply with these specifications, the physical appearance shown in the illustrations and the general historic rules as detailed in the current Motorsport Australia Manual.

Make of Car:	Ford	Model:	Zephyr – Mark 2
Period of Original Manufacture:	1956 – 1962		
Motorsport Australia Historic Group:	Na		
Date of Issue of this Document:	1 January 2024		



Refer to The *Manual*, Historic Appendix, Vehicle Eligibility, General Requirements & Historic Touring Cars Group N Regulations for permitted modifications.

# **Update Log**

1/1/2024	Inclusion of kerb and minimum racing weights

#### **SECTION 1 - CHASSIS**

#### 1.1. CHASSIS

Description:	Uni body
Period of Manufacture:	1956- 1962
Manufacturer:	Ford Motor Company
Chassis Number From:	206E*****
Chassis Number location:	Firewall
Material:	Steel
Comments	None

## 1.1. FRONT SUSPENSION

Description:	Independent	Independent - by MacPherson Strut with lower arm and sway bar			
Spring Medium:	Coil	Coil			
Damper Type:	Telescopic in	corporated in strut	Adjustable:	No	
Anti-sway bar:	Yes		Adjustable:	No	
Suspension adjustable:	Yes	Yes Method:		per and toe	
Comments:	Refer Appen	dix A			

## 1.2. REAR SUSPENSION

Description:	Live rear axl	Live rear axle with trailing links			
Spring Medium:	Semi elliptic	Semi elliptical leaf			
Damper Type:	Telescopic	Telescopic Adjustable: No			
Anti-sway bar:	No	No		N/A	
Suspension adjustable:	No	No Method:			
Comments:	Refer Appen	ıdix A			

# 1.3. STEERING

Type:	Worm and peg	Make:	Ford
Comments	None		

## 1.4. BRAKES

	Front	Rear
Type:	Drum	Drum
Dimensions:	228 mm x 63.5 mm	228 mm x 44.45 mm
Material of drum/disc:	Cast iron	Cast iron
No. cylinders/pots per wheel:	Two	One
Actuation:	Hydraulic	Hydraulic
Caliper make:	N/A	
Caliper type:	N/A	
Material:	N/A	
Master cylinder make:	Girling	
Type:	Single	
Adjustable bias:	No	
Servo Fitted:	No	
Comments:	None	

#### **SECTION 2 - ENGINE**

### 2.1. ENGINE

Make:	Ford	Ford			
Model:	206E				
No. cylinders:	Six	Configuration:	In-line		
Cylinder Block-material:	Cast iron	Two/Four Stroke:	Four		
Bore - Original:	82.6 mm	Max allowed:	84.1 mm		
Stroke - original:	79.5 mm	Max allowed:	79.5 mm		
Capacity - original:	2557 cc	Max allowed:	2651 cc		
Identifying marks:	206E*****				
Cooling method:	Liquid				
Comments:	None				

### 2.2. CYLINDER HEAD

Make:	Ford				
No. of valves/cylinder:	Two	Inlet:	One	Exhaust:	One
No. of ports total:	Seven	Inlet:	Three	Exhaust:	Four
No. of camshafts:	One	Location:	Block	Drive:	Gear
Valve actuation:	Pushrod	Pushrod and rocker			
Spark plugs/cylinder:	One				
Identifying marks:	N/A				
Comments:	None				

# 2.3. LUBRICATION

Method:	Wet sump	Oil tank location:	N/A
Dry sump pump type:	N/A	Location:	N/A
Oil cooler standard:	No	Location:	N/A
Comments:	None		

## 2.4. IGNITION SYSTEM

Туре:	Points, coil and distributor	
Make:	Lucas/Autolite	
Comments	Breakerless electronic ignition permitted	

### 2.5. FUEL SYSTEM

Carburettor Make:	Zenith	Model:	36WLA	
Carburettor Number:	One			
Size:	36 mm			
Fuel injection Make:	N/A	Type:	N/A	
Supercharged:	No	Type:	N/A	
Comments:	None	•		

#### **SECTION 3 - TRANSMISSION**

### 3.1. CLUTCH

Make:	Borg and Beck
Type:	Coil
Diameter:	216 mm
No. of Plates:	One
Actuation:	Hydraulic
Comments:	None

### 3.2. TRANSMISSION

Type:	Syncromesh	
Make:	Ford	
Gearbox location:	Behind engine	
No. forward speeds:	hree	
Gearchange type and location:	Column change	
Case material:	Cast iron	
Identifying marks:	N/A	
Comments:	Floor shift was a Ford UK available option	

### 3.3. FINAL DRIVE

Make:	Ford	Model:	N/A
Type:	Live rear axle		
Ratios:	3.90:1		
Differential type:	Hypoid bevel		
Comments:	None		

# 3.4. TRANSMISSION SHAFTS (EXPOSED)

Number:	One	
Location:	Gearbox to final drive	
Description:	Tubular and Open tail shaft with twin uni joints.	
Comments:	One	

### 3.1. WHEELS & TYRES

Wheel type - Original:	Pressed disc	Material - Original:		Steel	
Wheel type - Allowed:	Steel	Material	- Allowed:	Steel	
	Alloy (period style)			Alloy	
Fixture method:	Bolt on	No. stud	s:	Five	
Wheel dia. & rim width	FRONT			REAR	
Original:	4.5" x 13"	4.5" x 13" 4		4.5" x 13"	
Allowed	5" x 13"		5" x 13"		
Tyre Section:					
Allowed:	Refer approved tyre list.				
Aspect ratio - minimum:	60% minimum aspect ratio.				
Comments:	None				

#### **SECTION 4 GENERAL**

## 4.1. FUEL SYSTEM

Tank Location:	In boot floor	Capacity:	45 litres
Fuel pump, type:	Mechanical on block	Make:	AC
Comments:	None		

## 4.2. ELECTRICAL SYSTEM

Voltage:	12	Alternator fitted:	Generator
Battery Location:	RH side Firewall		
Comments:	None		

## 4.3. BODYWORK

Туре:	Sedan	Material:	Steel
No. of seats:	Five	No. doors:	Four
Comments:	None		

# 4.4. DIMENSIONS

Track - Front:	1346 mm	Rear:	1321 mm
Wheelbase:	2717 mm	Overall length:	4534 mm
Approved Manufacturer's	1275 kgs		
kerb weight:			
Approved minimum racing	1250 kgs		
weight:			
Comments:	None		

## 4.5. SAFETY EQUIPMENT

Refer applicable Group Regulations
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## Appendix A

## Suspension

#### Front

Spring height adjustment permitted.

### Rear

Additional lateral and longitudinal linkages permitted; adjustable dampers permitted. Rear damper original upper mountings must be used; 'turret' style upper mountings (where modification to body floor pan is necessary) are NOT permitted. Spring height adjustment permitted.